

Battery Specifications

Model: LC-R064R5P

Customer: PIE

Application: Light

[*Contents*]

- 1. Specifications for the rechargeable valve regulated (sealed) lead-acid battery.*
- 2. Drawings.*
- 3. Precautions for handling the rechargeable valve regulated (sealed) lead acid batteries.*

Please return a copy of these specifications to SLMB (Shenyang Matsushita Storage Battery Co., Ltd.) with the customer's signature of approval.

Signature for Approval:		: Date		
:	:	:	:	
:	:	:	:	
:	:	:	:	
:	:	:	:	
:	:	:	:	
Written by		: Checked by	: Checked by	: Checked by
Zhou Yang		: Hongwen.Li	: Ding Ce	: M. Ide
Zhou yang		: Hongwen.Li	: Ding Ce	: M. Ide

Shenyang Matsushita Storage Battery Co., Ltd.



**SPECIFICATIONS FOR THE RECHARGEABLE VALVE REGULATED (SEALED) LEAD-ACID
BATTERY**

Model No. LC-R064R5P

1. Scope

These specifications pertain to Shenyang Matsushita Lead-Acid Battery Co.,Ltd.'s (SLMB'S) Rechargeable Valve Regulated (Sealed) Lead-Acid Battery, type LC-R064R5P, hereafter referred to as the "battery" . This document only describes the performance of the battery. The price, delivery date and other matters should be dealt with in other mutual agreements.

2. Requirements

Voltage, capacity, mass and dimensions for this model are shown in Table1.

Table 1 requirements

Model	LC-R064R5P
Nominal Voltage(V)	6V
Rated Capacity at 20 hour-rate(Ah)	4.5
Mass(approx.)	0.72Kg
Dimensions	shown in the attached drawing

3. Structure

The battery consists mainly of positive plates, negative plates, separators, electrolyte, valves, a container and a cover. The electrolyte is absorbed in both positive/negative plates and separators.

4. Characteristics

The following characteristics are for the batteries, which are manufactured within 6 months, independently.

4.1 Capacity

If the battery is discharged at 1.13A to the end voltage of 5.25V per battery after a full charge, followed by standing of one hour at an ambient temperature of $25 \pm 2^{\circ}\text{C}$, the discharge duration time should exceed 3 hours within the first 3 times of the charge and discharge cycles.

4.2 Shelf life characteristics

The duration time should be more than 80 minutes when the battery, which has been stored at an ambient temperature of $40 \pm 2^{\circ}\text{C}$ for 4 months, is then stored at an ambient temperature of $25 \pm 2^{\circ}\text{C}$ for 24 hours and is then discharged at 1.13A to the end voltage of 5.25V per battery.

4.3 Trickle life

If the battery is fully charged with a constant voltage charger with the controlled voltage of $6.85 \pm 0.05\text{V}$ at an ambient temperature of $25 \pm 2^{\circ}\text{C}$, and every 3 months the battery is discharged at a constant current of 1.13A to 5.25V at an ambient temperature of $25 \pm 2^{\circ}\text{C}$, the battery shall have a trickle life of over 2 years with a discharge duration of over 1.5 hours.

Note: the expected life of the battery shall decrease by one-half with each rise in temperature of 10°C . In particular, the life of the battery will shorten remarkably at about 40°C . Therefore careful consideration must be taken not to use the battery at high temperature. Also, as mentioned in 4.3 above, the life of battery will vary depending on the charge/discharge conditions. For example, a non-flat current may shorten the life of the battery. Thus if special

charge and/or discharge methods not described in this specification will be used, please confirm the battery characteristics with the actual application equipment before designing the charger.

As the period of use of VRLA (SLA) battery becomes longer, the run time of the battery gradually becomes shortened. While the battery reaches the end of life with the shortened run time, such phenomena as gradual decrease of electrolyte and corrosion of the positive grid occur inside of the battery. If the battery of this condition continues to be used, it may suffer from thermal runaway (a vicious circle of increasing charge current and rising temperature) and electrolyte leakage as its capacity reaches 0. We strongly recommend taking proper preventive measures such as replacing batteries before any of these phenomena are found. In addition, if the case is made of metal, please be sure that the battery is insulated against its metal case with acid-and heat-resistant insulating material so that the battery can not touch the metal case directly. If the battery continues to be used without proper replacement, or if it is not insulated properly, it may generate fire. In case you can not replace batteries for some serious reason, please take some other preventive actions such as stopping charging. Please see 'Recommended timing for battery replacement for backup applications' for more detailed information.

4.4 Vibration Resistance Characteristics

Vibration resistance characteristics are tested such that a fully charged battery, being in a right side up position, is subjected to vibrations under the conditions given below. The battery is then checked visually for damage such as deformation or leakage of electrolyte, and checked electronically for existence of a short circuit or the terminal voltage being lower than the nominal voltage.

(1) Direction of vibration	Vertical
(2) Peak to peak Amplitude	4 mm
(3) Vibration Frequency	16.7Hz
(4) Duration of Vibration	Continuously for 1 hour
(5) Ambient temperature	25 ± 2°C

Note: The battery being tested must be firmly fixed on the vibration board.

5. Usage Conditions

5.1 Discharge

Discharge current range	0.23A to 13.5A
Temperature range	-15°C to 50°C
Recommended cut-off voltage	Shown in Table 2

Table 2 Recommended cut-off Voltage

Discharge Current	Recommended Cut-off Voltage
Below 0.2CA(0.9A)	5.25V
0.2CA to 0.5CA(0.9A to 2.25A)	5.10V
0.5CA to 1.0CA(2.25A to 4.5A)	4.95V
1.0CA to 2.0CA(4.5A to 9.0A)	4.65V
2.0CA to 3.0CA(9.0A to 13.5A)	4.35V

Do not allow the batteries to discharge below the recommended cut-off voltage.

5.2 Charge

Current limited, constant voltage charge

Initial charge current for trickle use	: less than 0.68A
Temperature range	: 0°C to 40°C
Charge voltage	: shown in Table 3

Table 3 Charge Voltage

Ambient Temperature	Charge Voltage(a)	Trickle Type
0°C	7.00 to 7.10V	
25°C	6.80 to 6.90V	
40°C	6.65 to 6.75V	

Notes:

- (a) Charge voltage refers to the voltage remaining at the end of charge.
- (b) For trickle use, when the initial charging current is bigger than 0.68A, please consult us.

5.3 Ambient Temperature Range of Storage

The ambient temperature range of storage shall be -15 to 40°C. But for the short-time (about 0.5month) storage, temperature range shall be -40 to 60°C. Also, for the long-time (about 12 months) storage, temperature range is desirably shall be -15 to 25°C.

6. Limited Warranty

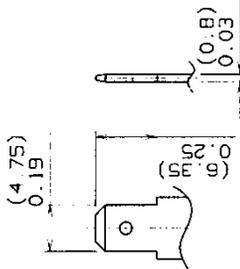
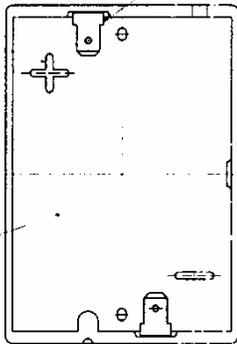
The following limitations apply to SLMB'S warranty:

- (1) The battery is covered by warranty for a period of 1 year from the date of delivery from SLMB if defective materials or production mistakes originating from SLMB are the cause of any battery problem.
 - (2) SLMB will repair or replace batteries which are not conforming to the specification while SLMB is not responsible for the charges of recycle of the nonconforming batteries and installation of new batteries.
 - (3) The warranty does not apply if the problem has been caused by one of the following:
 - (a) The battery has been used for purposes not specified by SLMB; or
 - (b) The battery has been modified in any way.
 - (4) If the cause of the problem is not clear, SLMB reserves the right to investigate the actual application in which the battery was subjected.
- Please keep the next "Precautions in handling the Rechargeable Valve Regulated (Sealed) Lead Acid Batteries", to get full performances and operate them safety.
 - Making design especially recycle symbol will be charged by individual country recycle circumstances such as law and/or voluntary. If you intend to export this battery another country, please consult Panasonic sales person.

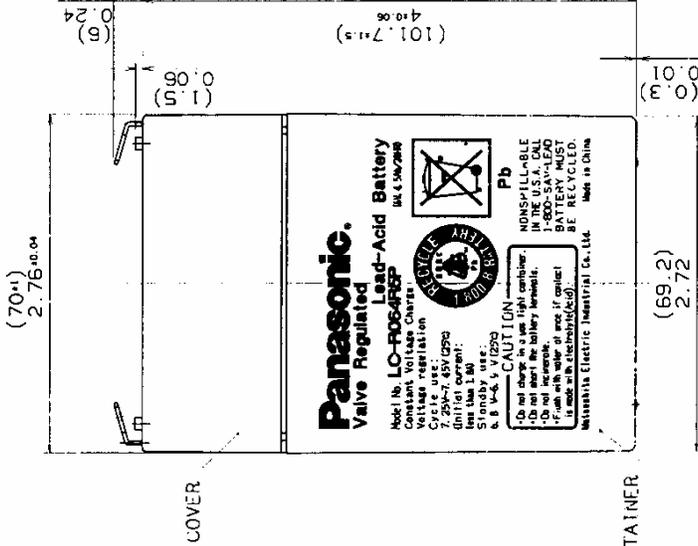
Commercial Tolerance	Sym	Revision	Signed	Checked

POLARITY SYMBOL

TOP COVER

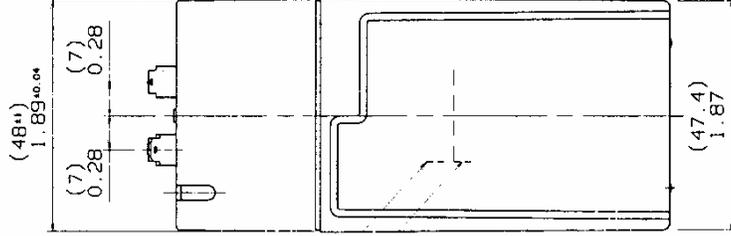


TAB TERMINAL (2/1)
(EQUIVALENT AMP-187)



COVER

CONTAINER



Sym	OUTWARD DRAWING	Material & Size	ABS	Process	Remark
	Item or Code No.				
		LC-R064R5P			
Scale	Designed	Drawn	Checked	Approved	Name
1:1	C. Zhu	Jing	C. Zhu	Jing	
	Apr. 13. 03	Dec. 08. 03	Dec. 08. 03	Dec. 08. 03	Dec. 08. 03
					No.
					MSR064R5P-E
					OUTWARD DRAWING

Commercial Tolerance	Sym. ID	Revision	Signed	Dated
	△			

FRAGILE

Stamp (Four Faces)
(Color:Black)

Charged Date Stamp
(Color:Red) (One Side)



Panasonic.
Valve Regulated Lead-Acid Battery

LC-R064R5P
Made in China

Matsushita Electric Industrial Co., Ltd.

18
kg

(009)



Panasonic.
Valve Regulated Lead-Acid Battery

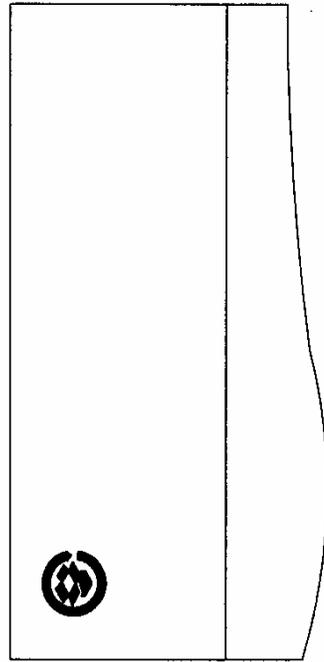
LC-R064R5P
Made in China

NONSPILLABLE

18
kg

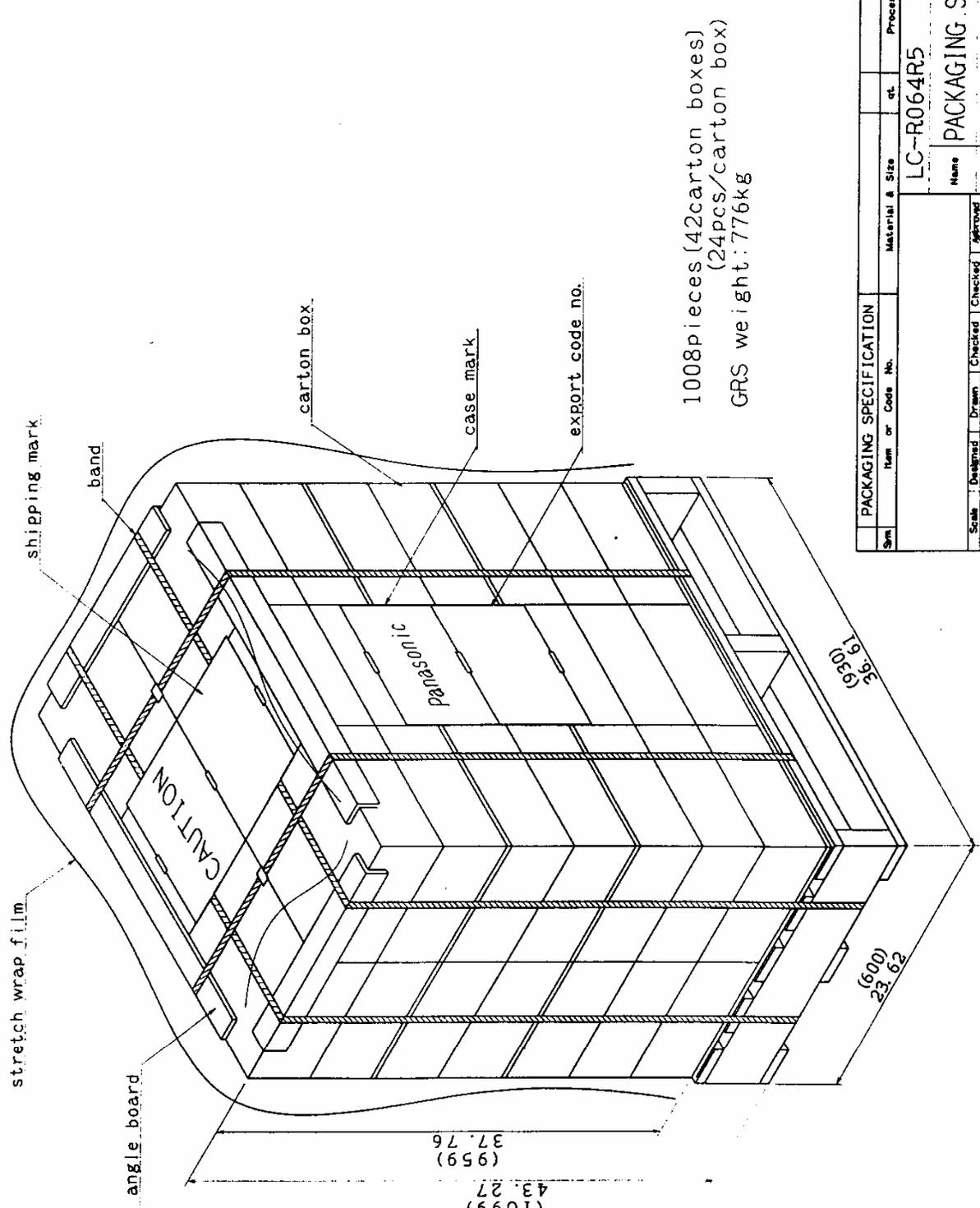
(294)

24pcs



Sym.	Item or Code No.	Material & Size	qt.	Process
	OUTER CARTON	LC-R064R5P	1/24	
Scale	Designed	Drawn	Checked	Approved
N	Jinghui	Jinghui	S. Bai	M. Liu
	Dec: 08 '03	Dec: 08 '03	Dec: 08 '03	Dec: 08 '03
	Name	No.	No.	
	OUTER CARTON	CR1R064R5P-E		

Commercial
Tolerance
Sym. I
Revision
Signal Checked



1008pieces (42carton boxes)
(24pcs/carton box)
GRS weight: 776kg

Item or Code No.	Material & Size	qt.	Process	Remarks
PACKAGING SPECIFICATION				
LC-R064R5				
Name	PACKAGING SPECIFICATION			
No.	PPR064R5B-E			
Scale	Designed	Drawn	Checked	Approved
1:1	MaoDY	MaoDY	C. D.	MaoDY
	2003.03.27	2003.03.31	2003.03.27	2003.03.27